

STANDARD ATTACHMENT CHAIN

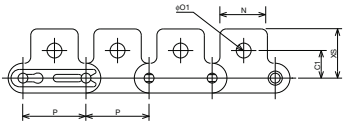
ORDERING ATTACHMENT CHAIN IS EASY!

When value really matters

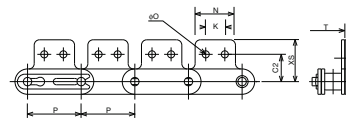
Double Pitch

Standard Attachment Chain

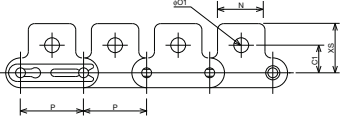
SA-1 Attachment



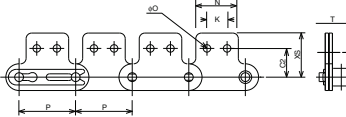
SA-2 Attachment



SK-1 Attachment



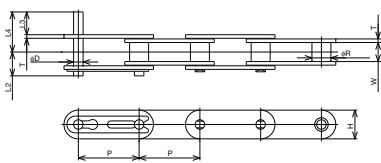
SK-2 Attachment



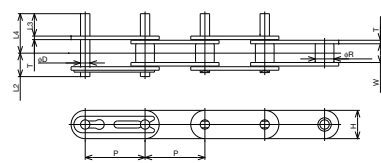
All dimensions in inches unless otherwise stated.

Chain Number	SA-1, SA-2, SK-1 and SK-2 Attachment Dimensions									Additional Wt. per Attach. (lbs.)	
	X _S	C ₁	C ₂	K	N	O	O ₁	T	SA Attachment	SK Attachment	
C2040	0.780	0.437	0.535	0.374	0.752	0.142	0.205	0.059	0.007	0.013	
C2050	0.969	0.563	0.626	0.469	0.937	0.205	0.268	0.079	0.013	0.026	
C2060H	1.205	0.689	0.750	0.563	1.126	0.205	0.343	0.126	0.037	0.075	
C2080H	1.594	0.874	1.000	0.752	1.500	0.268	0.406	0.156	0.070	0.141	
C2100H	1.984	1.125	1.250	0.938	1.875	0.323	0.563	0.187	0.132	0.265	
C2120H	2.361	1.312	1.468	1.125	2.250	0.386	0.578	0.219	0.221	0.441	
C2160H	3.093	1.750	2.000	1.500	3.000	0.516	0.771	0.281	0.448	0.895	

D-1 Attachment



D-3 Attachment



All dimensions in inches unless otherwise stated.

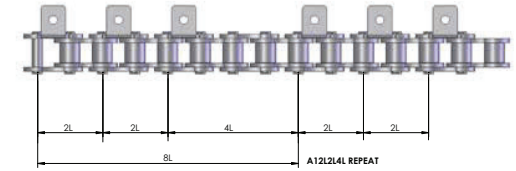
Chain Number	D Attachment Dimensions			Additional Wt. per Attach. (lbs.)	
	D	L ₃	L ₄	D-1 Attachment	D-3 Attachment
C2040	0.156	0.374	0.663	0.002	0.004
C2050	0.200	0.469	0.833	0.004	0.008
C2060H	0.234	0.563	1.083	0.007	0.014
C2080H	0.312	0.752	1.401	0.015	0.030
C2100H	0.375	0.937	1.687	0.026	0.052
C2120H	0.437	1.125	2.062	0.044	0.088
C2160H	0.562	1.500	2.718	0.099	0.198

To order attachment chain, please provide the following:

- 1) Size of chain (40, 50, C2062H)
- 2) Material
- 3) Rivet or Cotter Pin construction
- 4) Type of attachment
- 5) Spacing of attachment

Attachment spacing is counted as being the number of links (both inside and outside) up to and including the next attachment. In the non-standard spacing example to the right, initial spacing is every 2nd (2L) and then every 4th (4L). Each repeating section is 8 pitches (8L).

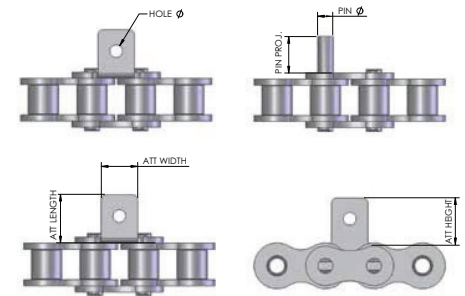
- 6) Overall length of chain



All standard attachment chain orders are to be confirmed with a schematic for the customer's review.

ASME (ANSI) Special Attachments

In addition to providing standard attachment chain, Tsubaki of Canada can modify existing attachments to match your requirements. An example of this could be a shorter-than-standard pin or a larger hole diameter. If modifying standard attachments, delivery can be 1-2 weeks depending on the quantity.



When specifying non-standard attachments, information required is:

- tab length, width and possibly height
- hole diameter and type of hole (threaded, countersunk)
- pin diameter, projection (extension) length, type of end (threaded, circlip groove)

All non-standard attachment quotes will be accompanied by a drawing for customer approval.

IF YOU DON'T SEE WHAT YOU ARE LOOKING FOR – ASK TSUBAKI!